

PORON® VXT™ 4701-70-09xxx-118-59T-RR-16.4LF (LR11)

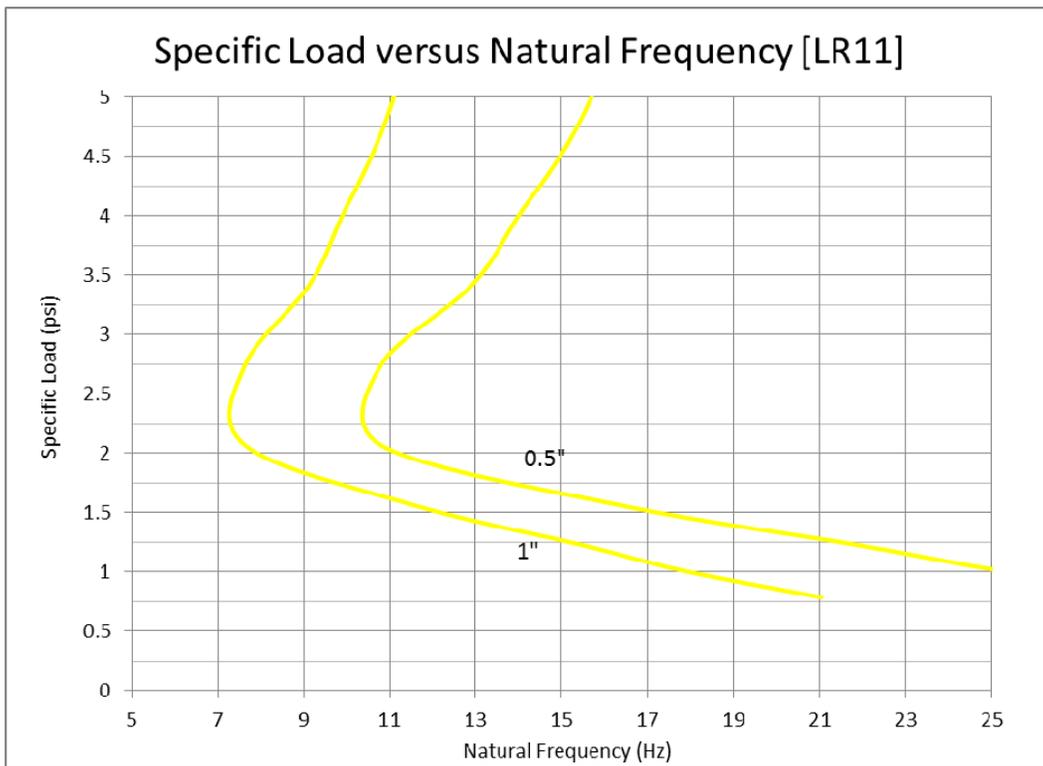
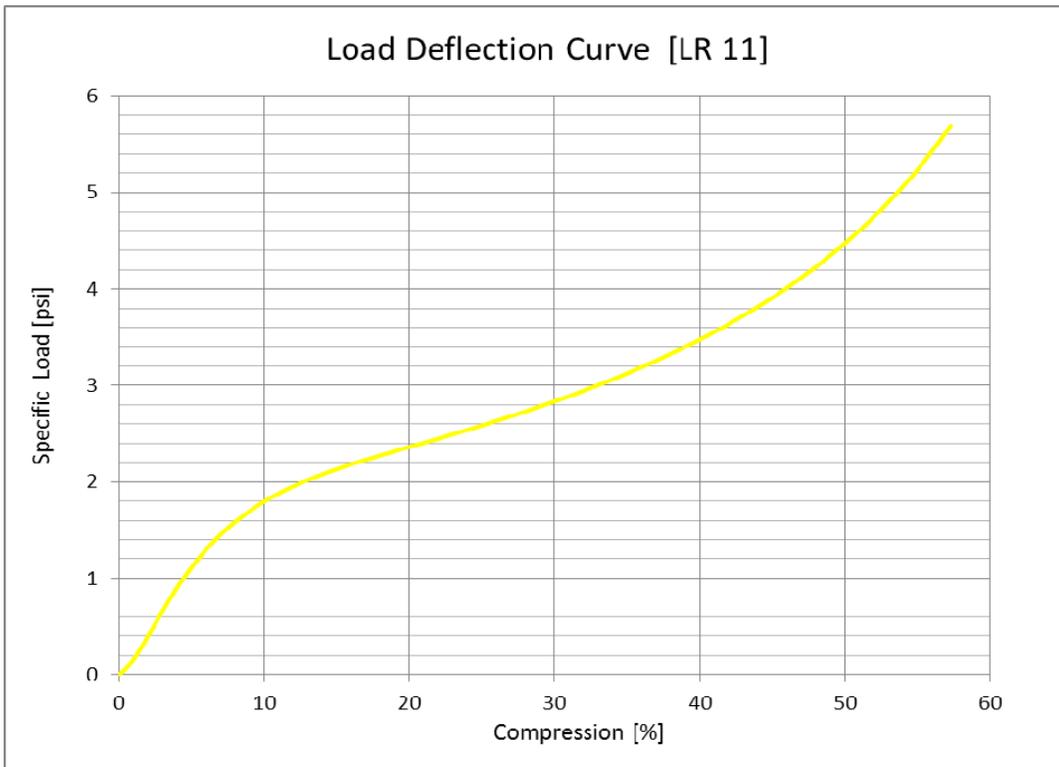
PROPERTY	TEST METHOD	VALUE
<b>PHYSICAL</b>		
Density, kg /m <sup>3</sup> (lb. / ft <sup>3</sup> )	ASTM D 3574-95, Test A	144 (09)
Tolerance, %		± 10
Thickness, mm (inches)		12.5 & 25 (0.492 & 0.984)
Tolerance, %		6.3 & 8.1
Standard Color (Code)		Yellow (118)
Compression Force Deflection, kPa (psi)	.51 cm/min (0.2" / min). Strain Rate Force Measured @ 25% Deflection	13 - 21 (2-3)
Typical kPa (psi)		18 (2.6)
Hardness, Durometer, Shore "OO", typical	ASTM D 2240-97	29
Compression Set, % max.	ASTM D 3574-95 Test D @ 70°C (158°F)	10
Resilience by Vertical Rebound, %, typical	ASTM D 2632-96	43
Dimensional Stability, % max. change	22 hrs @ 80°C (176°F) in a forced-air oven	± 3
Tensile Strength, kPa (psi), typical	ASTM D 3574-75 Test E	380 (55)
Tensile Elongation, %, typical	ASTM D 3574-75 Test E	300
Tear Strength, kN/m (pli), typical	ASTM D 264-91 Die C	2.1 (12.3)
<b>ELECTRICAL AND THERMAL</b>		
Dielectric Strength, kV/m (volts/mil)	ASTM D 149-97a	1220 (31)
Coefficient of Thermal Expansion		2.3 - 3.1 x 10 <sup>-4</sup> in./in./°C (1.3-1.7 x10 <sup>-4</sup> in/in/°F)
<b>TEMPERATURE RESISTANCE</b>		
Recommended Constant Use, max.	Rogers Internal Method	90°C (194°F)
Recommended Intermittent Use, max.	Rogers Internal Method	121°C (250°F)
Embrittlement	ASTM D 746-98	-20°C (-4°F)
<b>FLAMMABILITY</b>		
Flammability	UL 94HBF (File E20305) (Pending certification)	Pass
	CSA Comp HBF (File 188149) (Pending certification)	Pass
<b>ENVIRONMENTAL</b>		
Water Absorption, Immersion Testing, % weight gain, typical	ASTM D 570-95	25.6

These materials are unsupported and should be processed with the knowledge that stretching of die cut parts can occur when material has not been relaxed.

Notes:

- All metric conversions are approximate.
- Additional technical information is available.
- Typical values should not be used for specification limits.

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