

## Description

GHB, Gaska Hi Bond tapes are high-performance acrylic fastening systems that can be used in a variety of applications where permanent fastening is accomplished without the aid of screws or rivets. Gaska Hi Bond tapes are available in a variety of

systems to aid in your particular need. Whether it is fastening to glass, steel, aluminum or plastics, Gaska Hi Bond tapes will stick to the challenge at hand. Think GHB for Gaska Hi Bond.

### 4026WH Series

Tape Thickness (without liner)	Description	Temperature Resistance	Solvent Resistance	Relative Adhesion	Application Ideas	Liner Type
<b>White</b> 0.025, 0.045, 0.080", 0.118"	White foamed adhesive bonds to a variety of steel, aluminum, and other high-energy substrates	200°F	Excellent	<b>HSE</b> Excellent  <b>LSE</b> Good	Utility trailers, buses, ambulances and specialty vehicles requiring a clean looking side sheet overlap.	.025", .045", .080", .Green PE Liner .118" thickness Paper Liner

### 4526BK Series

Tape Thickness (without liner)	Description	Temperature Resistance	Solvent Resistance	Relative Adhesion	Application Ideas	Liner Type
<b>Black</b> 0.025, 0.045, 0.063"	Gray core/Black adhesive best suited for powder coated metals, ABS plastics, and some painted metal applications.	180°F	Excellent	<b>LSE</b> Excellent  <b>HSE</b> Good	Works well on Lexan and other clear polycarbonate substrates where a black adhesive is desirable.	Red PE Liner

### 4726GY Series

Tape Thickness (without liner)	Description	Temperature Resistance	Solvent Resistance	Relative Adhesion	Application Ideas	Liner Type
<b>Gray</b> 0.030, 0.045, 0.063, 0.090"	Gray core, best suited for powder coated metals, ABS plastics, and some painted metal applications.	200°F	Excellent	<b>LSE</b> Good  <b>HSE</b> Excellent	Muntin Bars, Marine Industry, Utility Trailers, and aids in vibration dampening.	Red PE Liner

### 6626CL Series

Tape Thickness (without liner)	Description	Temperature Resistance	Solvent Resistance	Relative Adhesion	Application Ideas	Liner Type
<b>Clear</b> .020, 0.030, 0.040", 0.060, 0.100, 0.120"	Clear acrylic with good adhesion for joining objects that are transparent, such as glass and polycarbonate substrates.	200°F	Excellent	<b>LSE</b> Fair  <b>HSE</b> Good	Mounting objects to mirrors, sealing skylights, and lamination glass panels.	5 mil Red PE Liner  7 mil White PE Liner (with minimums)

# Gaska Hi Bond Series

## Roll Sizes

Product #	Thickness:	Cast Width:	Length:	Foam Color:
<b>4026WH Series</b>				
GHB4026WH	.025"	17"	216"	White
GHB4026WH	.045"	36"	108'	White
GHB4026WH	.080"	17"	54'	White
GHB4020WH	.118"	16"	54'	White

<b>4526BK Series</b>				
GHB4526BK	.025"	17"	216'	Black
GHB4526BK	.045"	36"	108'	Black
GHB4526BK	.063"	17"	108'	Black

<b>4726GY Series</b>				
GHB4726GY	.030"	36"	108'	Gray
GHB4726GY	.045"	36"	108'	Gray
GHB4726GY	.063"	17"	216'	Gray
GHB4726GY	.090"	17"	108'	Gray

<b>6626CL Series</b>				
GHB6626CL	.020"	17"	216'	Clear
GHB6626CL	.030"	17"	216'	Clear
GHB6626CL	.040"	36"	108'	Clear
GHB6626CL	.060"	17"	108'	Clear
GHB6626CL	.100"	17"	108'	Clear
GHB6626CL	.120"	16"	54'	Clear

5 mil  
Red PE Liner

7 Mil  
White PE Liner

Suggest storage at 40 F  
to 100 F and 0-90%  
humidity. The  
optimum storage  
conditions are 55-75 F  
and 0-50% relative  
humidity

### Notes:

Substrate surfaces must be clean and dry to ensure a good bond. The use of a primer to clean and properly prepare the surface is recommended before using the Gaska Hi Bond product.

Typical performance properties and characteristics are based on samples tested and are not guaranteed for all samples of this product.

Data is intended as a guide only and is presented without guarantees and without assumption of liabilities resultant from the use of information provided.

This data is not to be used for specification purposes.

User should evaluate the GHB product to determine whether it is fit for a particular purpose and suitable for the user's method of application.

## Warranty

Gaska Tape Inc. warrants its product to be free from defects in material and workmanship for a period of twelve (12) months beginning on the date of invoice, provided the purchaser installs and uses the products according to any instructions provided by Gaska Tape Inc. Any product which fails during the warranty period due to a defect will be replaced.

Upon request, Gaska Tape Inc. will be pleased to provide a copy of its written Limited Warranty with complete details of coverage, conditions and limitations.

Gaska Tape Inc. makes no other warranty, expressed or implied, and specifically disclaims and disavows any implied warranty of merchantability and of fitness for a particular use.

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